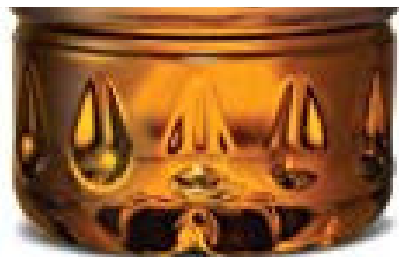




**Capping**  
joy and health for  
**20**  
years



# IPPL

## Caps and Closures



**Registered address**

74-A, Hira Nagar, Patiala (147001), Punjab, INDIA

**Call us at**

+91 998 885 4748  
+91 981 408 3173  
+91 869 991 4974

**Visit us at**

[www.ipplcaps.in](http://www.ipplcaps.in)  
[vishnji@rediffmail.com](mailto:vishnji@rediffmail.com)  
[info@ipplcaps.in](mailto:info@ipplcaps.in)

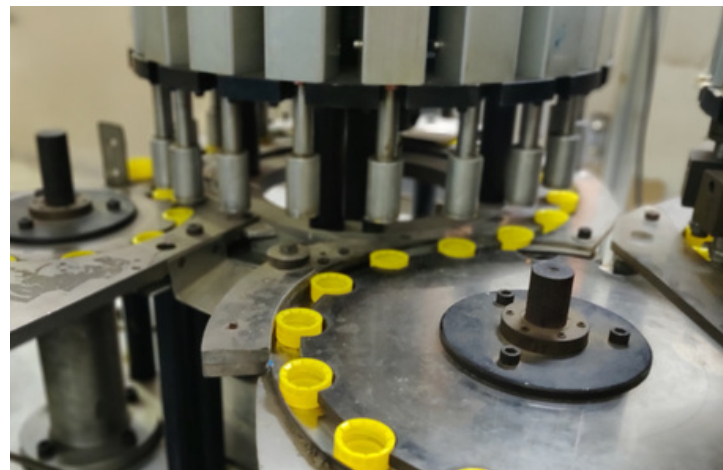




## ABOUT US

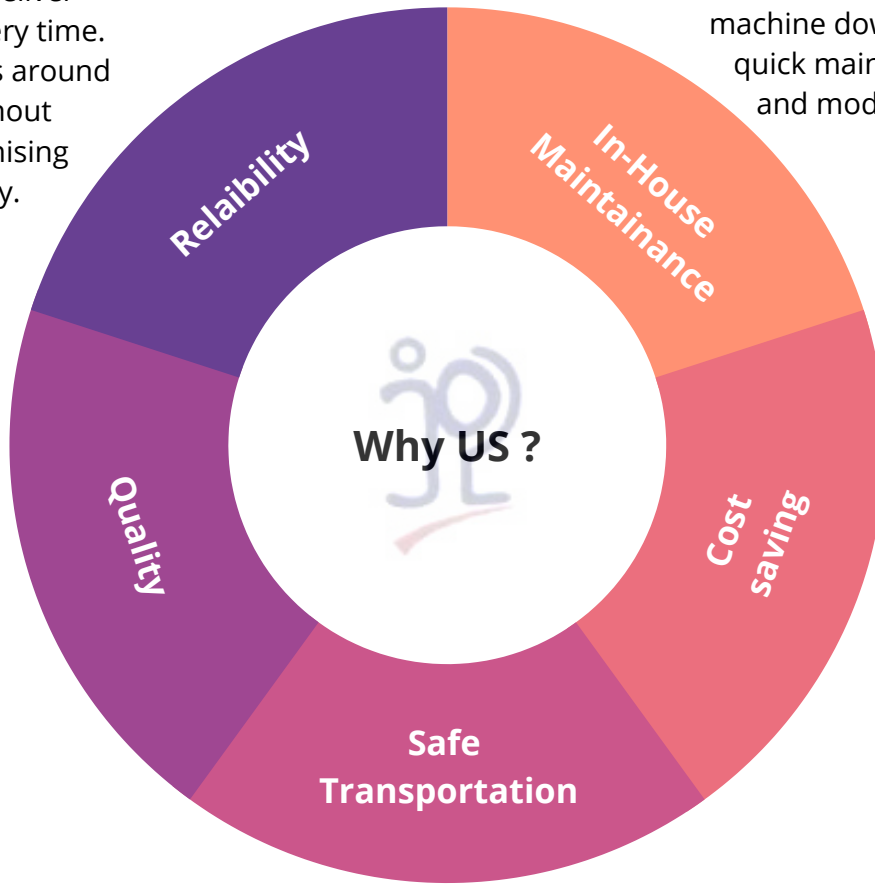
We started with manufacturing of HDPE Blow Molded Jars in 1995 as **Vishnji PolyPack Pvt.Ltd (VPPL)** and earned a name in industry with innovative ideas, ethical business practices and customer satisfaction. In 2001, we diversified into caps and closures by the name of **Ishwar PlastoPack Pvt.Ltd (IPPL)** and **Onkar Polymers Pvt.Ltd (OPPL)** with world class manufacturing plant catering to the needs of beverage and food industry

**IPPL** is one of the renowned manufacturer and exporter of a wide range of plastic caps and closures. The progressive updation of production technologies and the search for innovative solutions are the target of our management.



Customer can rely on us as we deliver on time, every time. We turn jobs around fast without compromising quality.

Quality is one such thing that we can never compromise.



Our own toolroom ensures minimum machine downtime and quick maintenance and modifications

Waste leads to cost overruns. We save your and our money by eliminating wastage.

We take care of storage and packaging of finished goods and ensure no damage occurs during their transportation.



**Department of Agriculture & Co-Operation  
Directorate of Marketing & Inspection  
Ministry of Agriculture and Farmers Welfare  
Government of India**

मुद्रण की अनुमति का प्रमाण पत्र  
**Grant of Permission to Printing Press**  
(इसके अन्तर्गत (श्रेणीकरण और निशान) अधिनियम, 1937 के अन्तर्गत अधिसूचित सामान्य श्रेणीकरण और निशान नियम, 1938 के उपबन्धों के अन्तर्गत जारी)  
**Issued under the provision of General Grading & Marking Rules, 1988 notified under Agriculture Produce(Grading & Marking) Act,1937**

Applicant Id. 482/Z/CHD/001 Date: 22-01-2019

PART I	See Rules 3(7) & 3(8)
1. Name of Printing Press :	ONKAR POLYMERS PVT LTD
2. Full Postal Address:	village Seal, Near Bahadurgarh, Patiala, Punjab, 147001

**CERTIFICATE OF COMPLIANCE**

**ICS**

This is to certify that the **QUALITY MANAGEMENT SYSTEM** of

**ISHWAR PLASTOPACK PVT. LTD.**

Regd. Office: 74-A, Hira Nagar, Patiala - 147 001, Punjab, India.  
Works: Vill: Seal, Near Bahadurgarh, Patiala - 147 001, Punjab, India.

has been assessed by International Certifications Services Pvt. Ltd and registered as complying with the requirements of the following International Standard:

**ISO 9001:2000**  
The Quality Management System applicable to:

**HALDIA**  
PETROCHEMICALS  
(Formerly known as Bengal Cracker Complex Limited)  
**QUALITY CERTIFICATE**

Date: 08.01.2019 Grade: HALENE H M6007L ISHWAR PLASTO-PACK PVT.LTD.  
Material: 20100000029 Batch Number: 1882121380 VELL SEAL, NEAR BAHADURGARH, PATIALA, 147001 Punjab, India

CHARACTERISTIC	METHOD	UNIT	VALUE
MILK FLOW INDEX	ASTM D6238	g/10mm	8.30
DENSITY	ASTM D1505	gm/cc	0.948

Haldia Petrochemicals Limited states that the Polyethylene grade **HALENE H M6007L** complies with the requirements, recommendations or communications of:

- **IS 91141:2001** on positive lists of constituents of Polyethylene in contact with foodstuffs, pharmaceuticals and drinking water. The total quantity of anti-oxidant (primary and secondary) dissolved in this grade is less than 0.3%.
- **IS 91146:1982** on specification of Polyethylene for its safe use in contact with foodstuffs, pharmaceuticals and drinking water.



# BEVERAGE CLOSURES

(Mineral water, juices, syrups and carbonated drinks)



## BC2801

28mm 3 Start Closure  
suitable for Alaska Neck  
Bottles



## BC3802

38MM 3 Start Closure  
suitable for 38mm Neck  
Bottles



Printed/ Non-printed



Printed/ Non-printed



# FOOD CLOSURES

(Edible oil, dairy and vinegar)



### FCSP01

CTC Single Piece Closure  
1.9 gms suitable for 29/21  
Neck Finish



### FC2P03

CTC Two Piece Closure 4.4  
gms suitable for 36/29 Neck  
Finish



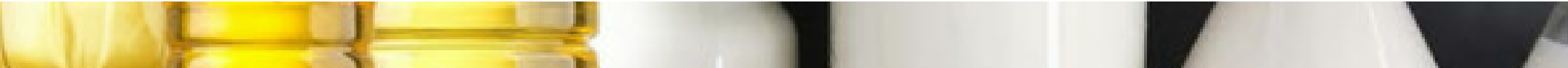
### FCSP02

CTC Single Piece Closure  
1.2 gms suitable for 29/21  
Neck Finish



### FC2P04

CTC Two Piece Closure 3.0  
gms suitable for 29/21 Neck  
Finish





# FOOD CLOSURES

(Edible oil, dairy and vinegar)



**FC2805.**  
28MM 3 Start Closure  
suitable for Alaska Neck  
Bottles



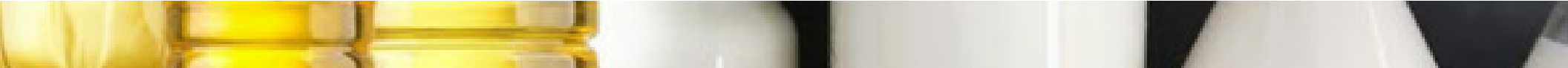
**FC3807.**  
38MM 3 Start Closure  
suitable for 38mm Neck  
Bottles



**FC2806.**  
28mm PCO  
suitable  
for 1810 Neck Finish



**FC3808.**  
28MM Short  
Neck Closure suitable for  
1881 Neck Finish





# BLOW MOULDING

(Polyjars, Medical aids, Bottles)



**BMTP01**

15 Litre HDPE Refined Oil  
Tap Jar



**BMTB03**

HDPE Tombo Bottle



**BMSC02**

Seat and Seat cover



**BMPJ04**

2-5 Litre HDPE Refined Oil  
Jar.  
20 L, 15 L, 10 L Square  
Jars





## OUR PROMISE

Open to one of the biggest ranges of closures in the beverage market.  
Excellent quality, service and price to achieve your business objectives and  
solidify long term partnership for your all closure requirements.


We pioneered in developing peripheral printing of Two-Piece CTC 29/21  
Closure in India.








## I P P L

 74-A, Hira Nagar, Patiala (147001), Punjab, INDIA



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